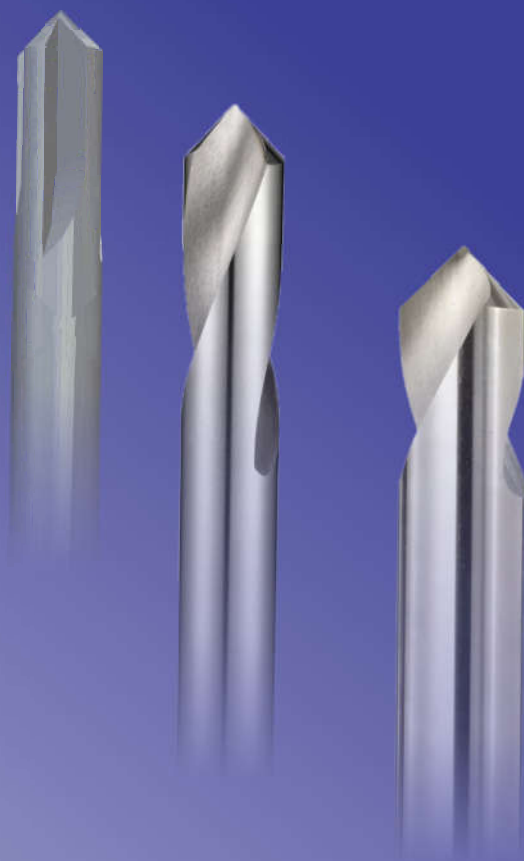




Precizni Alati za
perfektnu obradu

GODINA 2015/16
IZDANJE 12/12

ZABUŠIVAČI



SUP - 120

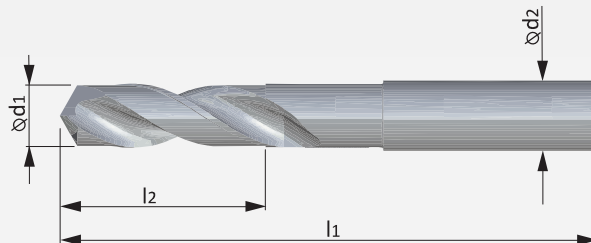
Zabusivaci
Spot Drills

Konstrukcioni Podaci

- 2 rezne ostrice
- normalna izvedba
- ugao spirale 25 stepeni

Engineering data

- 2 cutting edge
- middle version
- helix angle 25 degrees



d1(h6)	tolerance
3 - 6	0 -0.008
6 - 10	0 -0.009
10 - 18	0 -0.011
18 - 24	0 -0.023

HM

90°

TiAlN

30%

2,5xD

Material	Aluminij Alu	Celik Steel < 800 (N/mm2)	Celik Steel < 1200 (N/mm2)	Celik Steel < 1600 (N/mm2)	Celik Steel < 55 HRC	Celik Steel < 60 HRC	Celik Steel < 66 HRC	Inox Inox < 800 (N/mm2)	Inox Inox > 800 (N/mm2)	GG	GGG	Nemetal Nonmetall Cu - Leg.	Hladjenje emulzijom	Hladjenje vodenom maglom	Hladjenje zrakom
	○	●	●	●	●	○	○	○	○	○	○	○	●	○	○

F

Ø d1 (h6)	Oznaka Description	Sifra Code	l2 (mm)	l3 (mm)	Ø d3 (mm)	l1 (mm)	Ø d2 h6 (mm)	Cijena Price (KM)
4	SUP 120 - 4	A-NHM 2035-C30-2-4.0-16-C-4h6-R0-62	16			62	4	Na upit
6	SUP 120 - 6	A-NHM 2035-C30-2-6.0-17-C-6h6-R0-66	17			66	6	Na upit
8	SUP 120 - 8	A-NHM 2035-C30-2-8.0-22-C-8h6-R0-66	22			66	8	Na upit
10	SUP 120 - 10	A-NHM 2035-C30-2-10.0-26-C-10h6-R0-79	26			79	10	Na upit
12	SUP 120 - 12	A-NHM 2035-C30-2-12.0-30-C-12h6-R0-79	30			79	12	Na upit
14	SUP 120 - 14	A-NHM 2035-C30-2-14.0-32-C-14h6-R0-89	32			89	14	Na upit
16	SUP 120 - 16	A-NHM 2035-C30-2-16.0-34-C-16h6-R0-102	34			102	16	Na upit
18	SUP 120 - 18	A-NHM 2035-C30-2-18.0-38-C-18h6-R0-110	38			110	18	Na upit
20	SUP 120 - 20	A-NHM 2035-C30-2-20.0-40-C-20h6-R0-110	40			110	20	Na upit

Primjer narudzbe / SUP 120 - 12 - HA
Order Example / SUP 120 - 12 - HA



Razvoj , konstrukcija , izrada i oštrenje
reznog alata iz tvrdog metala

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