



Precizni Alati za
perfektnu obradu

GODINA 2015/16
IZDANJE 12/12

RAZVRTAČI

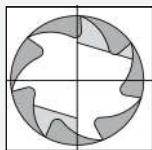


SUP - 150

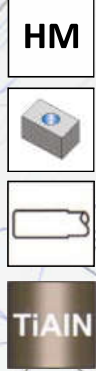
Standardni Razvrtaci
Standard Reamers

Konstrukcioni Podaci

- Izvedba sa tankom presvlakom
- namijenjen za završnu obradu otvora
- 4-8 reznih ostrica
- h7 tolerancija
- ugao spirale / 10 stepeni

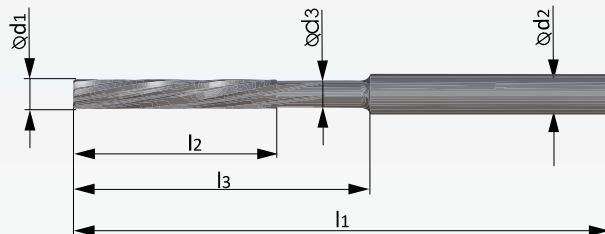


D(H7)	TOLERANCE
3 - 6	0 +0.016
6 - 10	0 +0.021
10 - 18	0 +0.025
18 - 21	0 +0.029



Engineering data

- design with thin coating
- Purpose for finish machining
- 4 - 8 cutting edges
- h7 tolerance
- helix nagle / 10 degrees



Material	Aluminij	Celik	Celik	Celik	Celik	Celik	Celik	Inox	Inox	GG	GGG	Nemetal	Hladjenje emulzijom	Hladjenje vodenom maglom	Hladjenje zrakom
	Alu	Steel < 800 (N/mm2)	Steel < 1200 (N/mm2)	Steel < 1600 (N/mm2)	Steel < 55 HRC	Steel < 60 HRC	Steel < 66 HRC	Inox < 800 (N/mm2)	Inox > 800 (N/mm2)			Nonmetall Cu - Leg.			
	○	●	●	●	●	○	○	○	○	●	●	○	●	○	○

Ø d1 (h7)	Oznaka Description	Sifra Code	l2 (mm)	l3 (mm)	Ø d3 (mm)	l1 (mm)	Ø d2 h6 (mm)	Cijena Price (KM)
3	SUP 150 - 3	A-PHM 3035-H70-4-3.0-14-C-3h6-C0.15-45-P	14	20	2.7	45	3	Na upit
4	SUP 150 - 4	A-PHM 3035-H70-4-4.0-16-C-4h6-C0.15-45-P	16	22	3.5	45	4	Na upit
5	SUP 150 - 5	A-PHM 3035-H70-4-5.0-20-C-5h6-C0.2-55-P	20	26	4.5	55	5	Na upit
5	SUP 150 - 5	A-PHM 3035-H70-4-5.0-20-C-6h6-C0.2-55-P	20	26	4.5	55	6	Na upit
6	SUP 150 - 6	A-PHM 3035-H70-4-6.0-26-C-6h6-C0.25-60-P	26	32	5.4	60	6	Na upit
8	SUP 150 - 8	A-PHM 3035-H70-4-8.0-27-C-8h6-C0.25-63-P	27	33	7.2	63	8	Na upit
10	SUP 150 - 10	A-PHM 3035-H70-4-10.0-30-C-10h6-C0.35-72-P	30	38	9.2	72	10	Na upit
12	SUP 150 - 12	A-PHM 3035-H70-6-12.0-34-C-12h6-C0.4-82-P	34	42	11	82	12	Na upit
14	SUP 150 - 14	A-PHM 3035-H70-6-14.0-36-C-14h6-C0.5-82-P	36	42	13	82	14	Na upit
16	SUP 150 - 16	A-PHM 3035-H70-6-16.0-40-C-16h6-C0.6-92-P	40	48	14.8	92	16	Na upit
18	SUP 150 - 18	A-PHM 3035-H70-6-18.0-40-C-18h6-C0.6-92-P	40	48	15.6	92	18	Na upit
20	SUP 150 - 20	A-PHM 3035-H70-8-20.0-45-C-20h6-C0.8-105-P	45	55	17.4	105	20	Na upit
25	SUP 150 - 25	A-PHM 3035-H70-8-25.0-48-C-25h6-C0.8-110-P	48	58	22.2	110	25	Na upit

Primjer narudzbe / SUP 150 - 8 - HA - P
Order Example / SUP 150 - 8 - HA - P



Razvoj , konstrukcija , izrada i oštrenje
reznog alata iz tvrdog metala

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