



Precizni Alati za
perfektnu obradu

GODINA 2015/16
IZDANJE 12/12

BURGIJE



SUP - 140

Burgije bez hladjenja

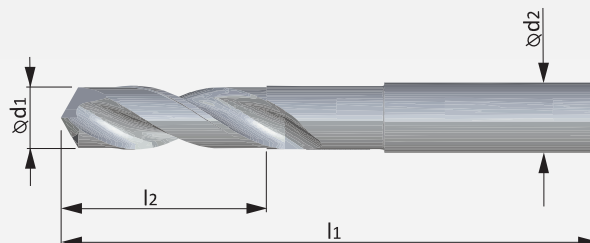
Solid Carbide Drills without coolant - 2 flutes

Konstrukcioni Podaci

- 2 rezne ostrice
- bez hladjenja
- poluduga izvedba
- ugao spirale 30 stepeni

Engineering data

- 2 cutting edge
- without coolant
- middle version
- helix angle 30 degrees



d1(m7)	tolerance
3 - 6	0.004 0.016
6 - 10	0.006 0.021
10 - 18	0.007 0.025
18 - 21	0.008 0.029



Material	Aluminij	Celik	Celik	Celik	Celik	Celik	Celik	Inox	Inox	GG	GGG	Nemetal	Hladjenje emulzijom	Hladjenje vodenom maglom	Hladjenje zrakom
	Alu	Steel < 800 (N/mm2)	Steel < 1200 (N/mm2)	Steel < 1600 (N/mm2)	Steel < 55 HRC	Steel < 60 HRC	Steel < 66 HRC	Inox < 800 (N/mm2)	Inox > 800 (N/mm2)	GG	GGG	Nonmetall Cu - Leg.			
	○	●	●	●	●	○	○	○	○	●	●	○	●	○	○

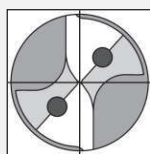
Ø d1 (m7)	Oznaka Description	Sifra Code	l2 (mm)	l3 (mm)	Ø d3 (mm)	l1 (mm)	Ø d2 h6 (mm)	Cijena Price (KM)
1.5	SUP 140 - 1.5	A-DHM 2035-A30-2-1.5-9-C-3h6-R0-32-P	9	15		32	3	Na upit
2	SUP 140 - 2	A-DHM 2035-A30-2-2.0-12-C-3h6-R0-38-P	12	17		38	3	Na upit
2.2	SUP 140 - 2.2	A-DHM 2035-A30-2-2.2-13-C-3h6-R0-40-P	13	18		40	3	Na upit
2.5	SUP 140 - 2.5	A-DHM 2035-A30-2-2.5-14-C-3h6-R0-43-P	14	19		43	3	Na upit
3	SUP 140 - 3	A-DHM 2035-A30-2-3.0-16-C-3h6-R0-46-P	16			46	3	Na upit
3.3	SUP 140 - 3.3	A-DHM 2035-A30-2-3.3-18-C-4h6-R0-49-P	18	24		49	4	Na upit
3.5	SUP 140 - 3.5	A-DHM 2035-A30-2-3.5-20-C-4h6-R0-52-P	20	26		52	4	Na upit
4	SUP 140 - 4	A-DHM 2035-A30-2-4.0-22-C-4h6-R0-55-P	22			55	4	Na upit
4.2	SUP 140 - 4.2	A-DHM 2035-A30-2-4.2-22-C-6h6-R0-55-P	22	28		55	6	Na upit
5	SUP 140 - 5	A-DHM 2035-A30-2-5.0-26-C-6h6-R0-62-P	26	32		62	6	Na upit
5.2	SUP 140 - 5.2	A-DHM 2035-A30-2-5.2-26-C-6h6-R0-62-P	26	32		62	6	Na upit
6	SUP 140 - 6	A-DHM 2035-A30-2-6.0-28-C-6h6-R0-66-P	28			66	6	Na upit
6.5	SUP 140 - 6.5	A-DHM 2035-A30-2-6.5-31-C-8h6-R0-70-P	31	37		70	8	Na upit
6.8	SUP 140 - 6.8	A-DHM 2035-A30-2-6.8-43-C-8h6-R0-82-P	43	49		82	8	Na upit
7	SUP 140 - 7	A-DHM 2035-A30-2-7.0-34-C-8h6-R0-74-P	34	40		74	8	Na upit
7.5	SUP 140 - 7.5	A-DHM 2035-A30-2-7.5-37-C-8h6-R0-74-P	37	44		74	8	Na upit
7.8	SUP 140 - 7.8	A-DHM 2035-A30-2-7.8-37-C-8h6-R0-79-P	37	44		79	8	Na upit
8	SUP 140 - 8	A-DHM 2035-A30-2-8.0-43-C-8h6-R0-79-P	43			79	8	Na upit
8.5	SUP 140 - 8.5	A-DHM 2035-A30-2-8.5-40-C-10h6-R0-82-P	40	47		82	10	Na upit
9	SUP 140 - 9	A-DHM 2035-A30-2-9.0-40-C-10h6-R0-82-P	40	47		82	10	Na upit
10	SUP 140 - 10	A-DHM 2035-A30-2-10.0-40-C-10h6-R0-82-P	40			82	10	Na upit
10.2	SUP 140 - 10.2	A-DHM 2035-A30-2-10.2-43-C-12h6-R0-89-P	43	51		89	12	Na upit
10.5	SUP 140 - 10.5	A-DHM 2035-A30-2-10.5-43-C-12h6-R0-89-P	43	51		89	12	Na upit
12	SUP 140 - 12	A-DHM 2035-A30-2-12.0-43-C-12h6-R0-105-P	43			105	12	Na upit
12.5	SUP 140 - 12.5	A-DHM 2035-A30-2-12.5-47-C-14h6-R0-110-P	47	59		110	14	Na upit
14	SUP 140 - 14	A-DHM 2035-A30-2-14.0-47-C-14h6-R0-124-P	47			124	14	Na upit

SUP - 141

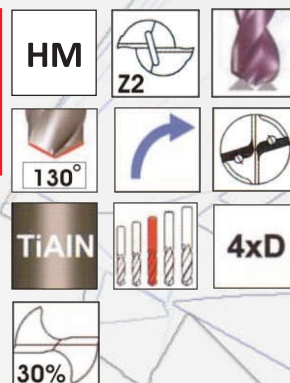
Burgije sa hlađenjem - 2 flute
Solid Carbide Drills with coolant - 2 flutes

Konstruktivni Podaci

- 2 rezne ostrice
- interno hlađenje
- poluduga izvedba
- ugao spirale 30 stepeni

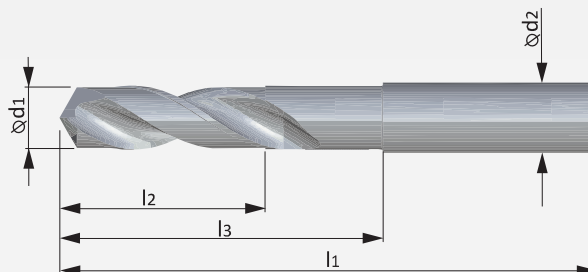


d1(m7)	tolerance
3 - 6	0.004 0.016
6 - 10	0.006 0.021
10 - 18	0.007 0.025
18 - 21	0.008 0.029



Engineering data

- 2 cutting edge
- internal coolant
- middle version
- helix angle 30 degrees



Material	Aluminij	Celik	Celik	Celik	Celik	Celik	Celik	Inox	Inox	GG	GGG	Nemetal	Hlađenje emulzijom	Hlađenje vodenom maglom	Hlađenje zrakom
	Alu	Steel < 800 (N/mm2)	Steel < 1200 (N/mm2)	Steel < 1600 (N/mm2)	Steel < 55 HRC	Steel < 60 HRC	Steel < 66 HRC	Inox < 800 (N/mm2)	Inox > 800 (N/mm2)			Nonmetall Cu - Leg.			
	○	●	●	●	●	○	○	○	○	●	●	○	●	○	○

Ø d1 (m7)	Oznaka Description	Sifra Code	l2 (mm)	l3 (mm)	Ø d3 (mm)	l1 (mm)	Ø d2 h6 (mm)	Cijena Price (KM)
1.5	SUP 141 - 1.5	A-DCHM 2035-A30-2-1.5-9-C-3h6-R0-32-P	9	15		32	3	Na upit
2	SUP 141 - 2	A-DCHM 2035-A30-2-2.0-12-C-3h6-R0-38-P	12	17		38	3	Na upit
2.2	SUP 141 - 2.2	A-DCHM 2035-A30-2-2.2-13-C-3h6-R0-40-P	13	18		40	3	Na upit
2.5	SUP 141 - 2.5	A-DCHM 2035-A30-2-2.5-14-C-3h6-R0-43-P	14	19		43	3	Na upit
3	SUP 141 - 3	A-DCHM 2035-A30-2-3.0-16-C-3h6-R0-46-P	16			46	3	Na upit
3.3	SUP 141 - 3.3	A-DCHM 2035-A30-2-3.3-18-C-4h6-R0-49-P	18	24		49	4	Na upit
3.5	SUP 141 - 3.5	A-DCHM 2035-A30-2-3.5-20-C-4h6-R0-52-P	20	26		52	4	Na upit
4	SUP 141 - 4	A-DCHM 2035-A30-2-4.0-22-C-4h6-R0-55-P	22			55	4	Na upit
4.2	SUP 141 - 4.2	A-DCHM 2035-A30-2-4.2-22-C-6h6-R0-55-P	22	28		55	6	Na upit
5	SUP 141 - 5	A-DCHM 2035-A30-2-5.0-26-C-6h6-R0-62-P	26	32		62	6	Na upit
5.2	SUP 141 - 5.2	A-DCHM 2035-A30-2-5.2-26-C-6h6-R0-62-P	26	32		62	6	Na upit
6	SUP 141 - 6	A-DCHM 2035-A30-2-6.0-28-C-6h6-R0-66-P	28			66	6	Na upit
6.5	SUP 141 - 6.5	A-DCHM 2035-A30-2-6.5-31-C-8h6-R0-70-P	31	37		70	8	Na upit
6.8	SUP 141 - 6.8	A-DCHM 2035-A30-2-6.8-43-C-8h6-R0-82-P	43	49		82	8	Na upit
7	SUP 141 - 7	A-DCHM 2035-A30-2-7.0-34-C-8h6-R0-74-P	34	40		74	8	Na upit
7.5	SUP 141 - 7.5	A-DCHM 2035-A30-2-7.5-37-C-8h6-R0-74-P	37	44		74	8	Na upit
7.8	SUP 141 - 7.8	A-DCHM 2035-A30-2-7.8-37-C-8h6-R0-79-P	37	44		79	8	Na upit
8	SUP 141 - 8	A-DCHM 2035-A30-2-8.0-43-C-8h6-R0-79-P	43			79	8	Na upit
8.5	SUP 141 - 8.5	A-DCHM 2035-A30-2-8.5-40-C-10h6-R0-82-P	40	47		82	10	Na upit
9	SUP 141 - 9	A-DCHM 2035-A30-2-9.0-40-C-10h6-R0-82-P	40	47		82	10	Na upit
10	SUP 141 - 10	A-DCHM 2035-A30-2-10.0-40-C-10h6-R0-82-P	40			82	10	Na upit
10.2	SUP 141 - 10.2	A-DCHM 2035-A30-2-10.2-43-C-12h6-R0-89-P	43	51		89	12	Na upit
10.5	SUP 141 - 10.5	A-DCHM 2035-A30-2-10.5-43-C-12h6-R0-89-P	43	51		89	12	Na upit
12	SUP 141 - 12	A-DCHM 2035-A30-2-12.0-43-C-12h6-R0-105-P	43			105	12	Na upit
12.5	SUP 141 - 12.5	A-DCHM 2035-A30-2-12.5-47-C-14h6-R0-110-P	47	59		110	14	Na upit
14	SUP 141 - 14	A-DCHM 2035-A30-2-14.0-47-C-14h6-R0-124-P	47			124	14	Na upit

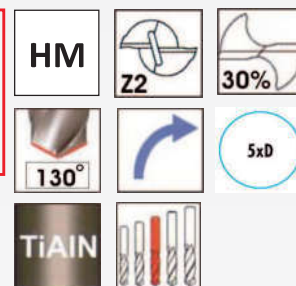
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BURGIJE BEZ HLADJENJA - PREDMJERA ZA NAVOJ
DRILLS WITHOUT COOLANT - TAP DRILL SIZES

Konstrukcioni Podaci

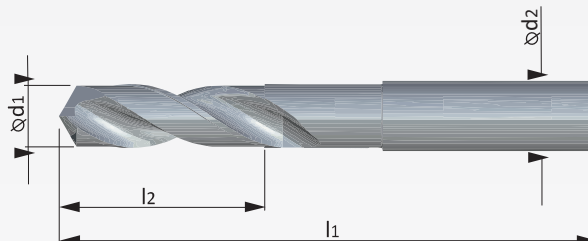
- 2 rezne ostrice
- bez hladjenja
- poluduga izvedba
- ugao spirale 30 stepeni

d1(m7)	tolerance	
3 - 6	0.004	0.016
6 - 10	0.006	0.021
10 - 18	0.007	0.025
18 - 21	0.008	0.029



Engineering data

- 2 cutting edge
- without coolant
- middle version
- helix angle 30 degrees



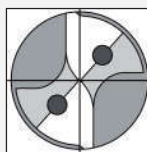
Material	Aluminij	Celik	Celik	Celik	Celik	Celik	Celik	Inox	Inox	GG	GGG	Nemetal	Hladjenje emulzijom	Hladjenje vodenom maglom	Hladjenje zrakom
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	○	●	●	●	●	○	○	○	○	●	●	○	●	○	○

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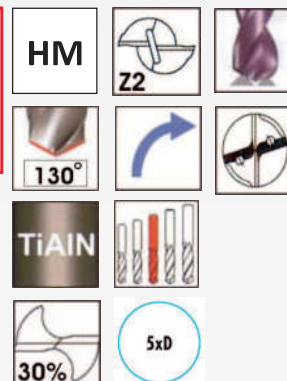
BURGIJE SA HLAĐENJEM - PREDMJERA ZA NAVOJ
DRILLS WITH COOLANT - TAP DRILL SIZES

Konstrukcioni Podaci

- 2 rezne ostrice
- interno hladjenje
- izvedba 5D
- ugao spirale 30 stepeni

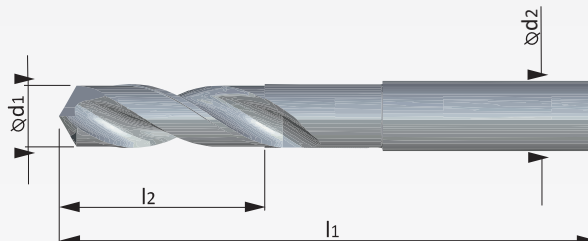


d1(m7)	tolerance	
3 - 6	0.004	0.016
6 - 10	0.006	0.021
10 - 18	0.007	0.025
18 - 21	0.008	0.029



Engineering data

- 2 cutting edge
- internal coolant
- version 5D
- helix angle 30 degrees



Material	Aluminij	Celik	Celik	Celik	Celik	Celik	Celik	Inox	Inox	GG	GGG	Nemetal	Hladjenje emulzijom	Hladjenje vodenom maglom	Hladjenje zrakom
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	○	●	●	●	●	○	○	○	○	●	●	○	●	○	○

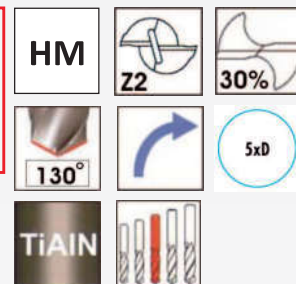
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BURGIJE BEZ HLADJENJA - PREDMJERA INBUS VIJKA
DRILLS WITHOUT COOLANT - ALLEN SCREWS

Konstrukcioni Podaci

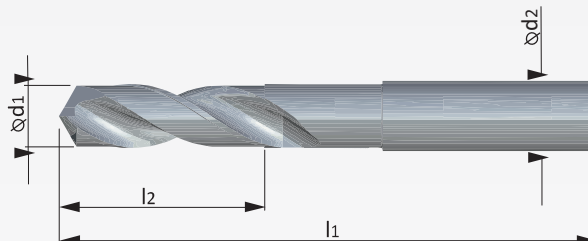
- 2 rezne ostrice
- bez hladjenja
- poluduga izvedba
- ugao spirale 30 stepeni

d1(m7)	tolerance	
3 - 6	0.004	0.016
6 - 10	0.006	0.021
10 - 18	0.007	0.025
18 - 21	0.008	0.029



Engineering data

- 2 cutting edge
- without coolant
- middle version
- helix angle 30 degrees



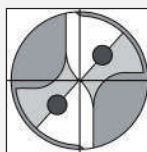
Material	Aluminij	Celik	Celik	Celik	Celik	Celik	Celik	Inox	Inox	GG	GGG	Nemetal	Hladjenje emulzijom	Hladjenje vodenom maglom	Hladjenje zrakom
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	○	●	●	●	●	○	○	○	○	●	●	○	●	○	○

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BURGIJE SA HLADJENJEM - PREDMJERA INBUS VIJKA
DRILLS WITH COOLANT - ALLEN SCREWS

Konstrukcioni Podaci

- 2 rezne ostrice
- interno hladjenje
- izvedba 5D i 8D
- ugao spirale 30 stepeni

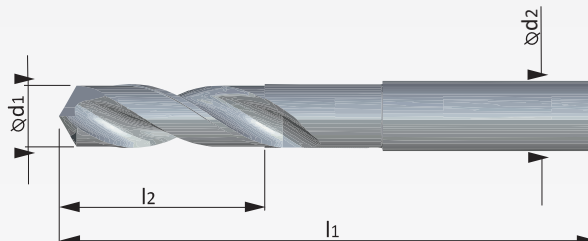


d1(m7)	tolerance	
3 - 6	0.004	0.016
6 - 10	0.006	0.021
10 - 18	0.007	0.025
18 - 21	0.008	0.029



Engineering data

- 2 cutting edge
- internal coolant
- version 5D and 8D
- helix angle 30 degrees



Material	Aluminij	Celik	Celik	Celik	Celik	Celik	Celik	Inox	Inox	GG	GGG	Nemetal	Hladjenje emulzijom	Hladjenje vodenom maglom	Hladjenje zrakom
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	○	●	●	●	●	○	○	○	○	●	●	○	●	○	○

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Razvoj , konstrukcija , izrada i oštrenje
reznog alata iz tvrdog metala

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tel / +387 (0) 35 821 165 tel_fax / +387 (0) 35 817 166
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